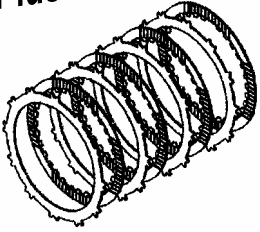


Plus Clutch Plate Info!



# TRANstec®

## NEW PRODUCT ANNOUNCEMENT

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NPA2003-12, October 2003

### Allison 1000, 2000, 2000MH, 2400 Series TransTec Overhaul Kit #2446

Allison introduced its light commercial truck or LCT series of transmission in the 2000 model year. General motors starting utilizing the 1000 series in the 2001 Silverado/Sierra with the 8.1L or 6.6L diesel.

The 2000 & 2400 series was utilized in General Motors medium-duty trucks as well as the B-7 bus chassis. The 2000MH series is used strictly in motor home applications.

All the LCT series are five-speeds with lockup torque converters.

The attributes for the model designations for general-purpose use are as follows:

#### 1000 Series

- Heavy-duty with parking pawl
- Maximum GVW 19,850 lb. Maximum GCW 26,000 lb.
- Gear Ratios: 1<sup>st</sup> = 3.10; 2<sup>nd</sup> = 1.81; 3<sup>rd</sup> = 1.41; 4<sup>th</sup> = 1.00; 5<sup>th</sup> = 0.71; Reverse = 4.49

#### 2000/2000MH Series

- Heavy-duty without parking pawl
- 2000MH: Maximum GVW 28,000 lb. Maximum GCW 28,000 lb.
- 2000: Maximum GVW 30,000 lb. Maximum GCW 30,000 lb.
- Gear Ratios: 1<sup>st</sup> = 3.51; 2<sup>nd</sup> = 1.90; 3<sup>rd</sup> = 1.44; 4<sup>th</sup> = 1.00; 5<sup>th</sup> = 0.74; Reverse = 5.09

#### 2400 Series

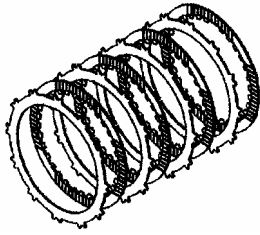
- Heavy-duty with parking pawl
- Maximum GVW 26,000 lb. Maximum GCW 26,000 lb.
- Gear Ratios: 1<sup>st</sup> = 3.51; 2<sup>nd</sup> = 1.90; 3<sup>rd</sup> = 1.44; 4<sup>th</sup> = 1.00; 5<sup>th</sup> = 0.74; Reverse = 5.09

TransTec is pleased to announce the availability of overhaul kit #2446. This kit will supply all of the necessary sealing components, including the bonded pistons, needed during an overhaul for the full line of LCT transmission.

**TransTec kit #2446 is in stock and available for immediate delivery!**

**See other side for important information on clutch plates for this unit ►►►**

# Clutch Plate Info



As a service to our distributors, we have researched the clutch plate information for this application. The following information is provided for reference only, and is accurate to the best of our knowledge. However, we are not responsible for errors.

	DESCRIPTION	QTY	OEM #	INDUSTRY #	REMARKS
<b>C1</b>	FRICITION	6	29538468	37101	
	STEEL	6	29530314	37111	
<b>C2</b>	FRICITION	6	29538469	37102	
	STEEL	7	29530315	37112	
<b>C3</b>	FRICITION	4	29531049	37103	
	STEEL	3	29531048	37113	
	WAVE	1	29535637	37122	
<b>C4</b>	FRICITION	5	29531049	37103	
	STEEL	4	29531048	37113	
	WAVE	1	29535637	37122	
<b>C5</b>	FRICITION	6	29537393	37105	
	STEEL	5	29536482	37115	5 STEELS + 1 SELECTIVE
	SELECTIVE	1	29536481	37116	1.935 - 2.065mm
	SELECTIVE	1	29536482	37115	2.435 - 2.565mm
	SELECTIVE	1	29536483	37117	2.935 - 3.065mm