

# Transtech Bulletin



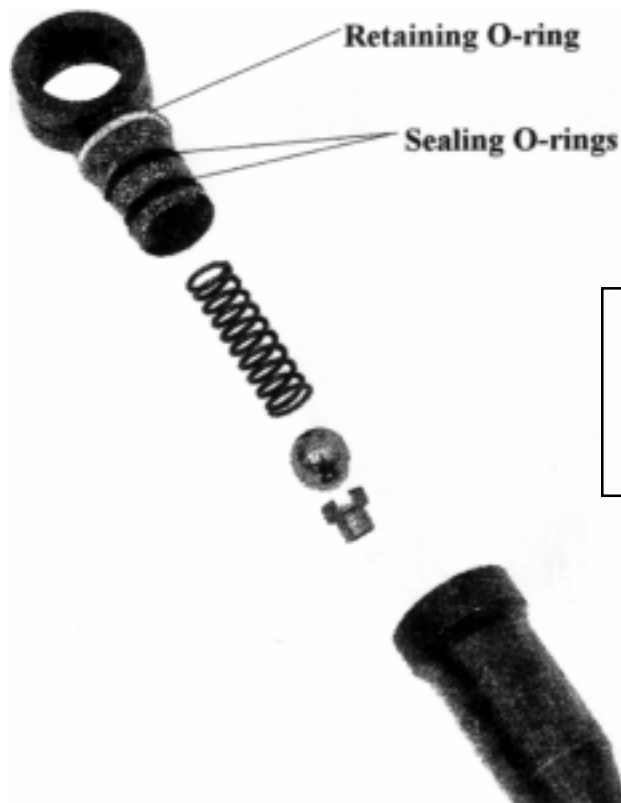
**Application: Ford E40D & 4R100 1989-Up**

**Subject: Cooler By-Pass Tube O-Rings**

TransTec has added the O-ring seals required to service the cooler by-pass tube for all E40D & 4R100 s. The cooler by-pass tube assembly was introduced in 1997 as a production item for some models and an upgrade for all previous models. For all 1998-Up 4R100 s it is a production item.

There are two different Ford part numbers due to changes in the case fittings and vehicle applications. These seals will fit all applications regardless of assembly part number.

Care must be taken when disassembling the fitting from the tube. One O-ring is used as the retainer and **will** be destroyed upon disassembly. Two O-ring seals are used to seal the fitting to the tube. When reassembling the tube, the use of a lubricant to ease insertion of the retaining O-ring is strongly suggested.



## Cooler By-Pass Valve Assembly Number

**F75Z-7H322-AB** used in:

1997-98	All models E40D
1999	E150/E250/E350 4R100
2000-01	E250/350 4R100

**F81Z-7H322-AA** used in all applications except above.

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