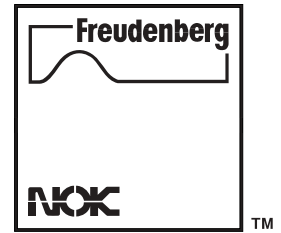


# ***Transtech*** **Bulletin**



**Application:** Ford AXOD/E, AX4S, AX4N  
GM 440-T4, 4T60/E, 4T65E  
**Subject:** Viton Accumulator Seals

TransTec now uses Viton® accumulator seals for the Ford and GM applications listed above. Tests show Viton to be more resistant to abrasion, heat and contamination – before and after overhaul – than the current polyacrylate (Ford) or Vamac® (GM) materials. The superior characteristics of Viton will help prevent premature wear.

It is still highly recommended to check the accumulator bores, piston bores, and piston pins for excessive wear to help prevent premature seal wear.

All servo and accumulator housings/bores should be “**Scotch-Brited,**” and **thoroughly rinsed and dried** prior to assembly. The recommended grade of Scotch-Brite™ is the green, #96 pad.

New pistons and pins are inexpensive insurance against comebacks and premature seal wear.

Viton® is a registered trademark of Du Pont Dow Elastomers L.L.C.  
Vamac® is a registered trademark of E.I. du Pont de Nemours and Company.  
Scotch-Brite™ is a trademark of 3M™.

TB 8, 11/01

**Visit our website at [www.transtec.com](http://www.transtec.com)**

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