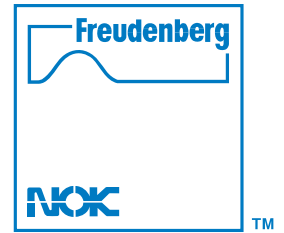


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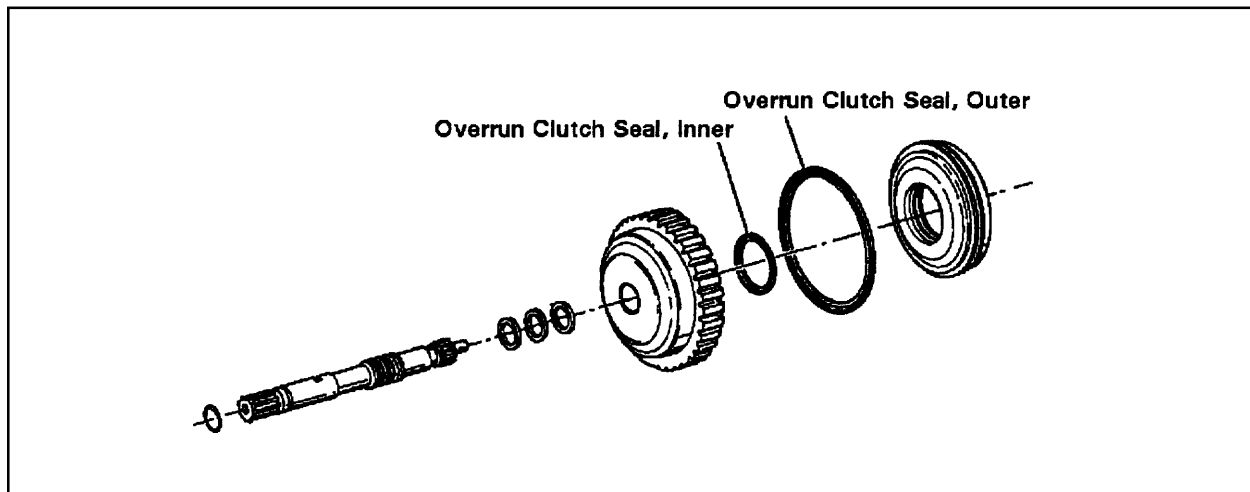


**Application:** GM 4L30E  
**Subject:** Overrun Bonded Piston

When GM first produced the 4L30E in 1990, the overrun piston was a stamped steel design with serviceable inner and outer lip seals. In 1991, GM developed a bonded piston for the overrun clutch that retrofit the previous stamped steel piston.

TransTec overhaul kits have always included the bonded piston, but now the OEM bonded piston is no longer available to the aftermarket. It is, however, available from GM dealers under part number 96017401, and Isuzu dealers under part number 8-96017-401-0.

The stamped steel overrun piston and separate lip seals from the 1981-90 TH200-4R will service the 4L30E in place of the bonded piston assembly. The inner and outer lip seals have been added to all TransTec gasket/seal and overhaul kits with date codes of H99 and later.



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